

INSTALLATION INSTRUCTIONS FOR REPAIR KIT REFUELLING UNIT

V22-68-0034, V22-68-0035, V22-68-0036, V22-68-0037

REMOVE OLD PUMP

- First remove the additive tank from the vehicle.
- Then carefully separate the pump and retaining bracket from the tank using a suitable cutting tool.
- Then disconnect the pump plug connection and remove the pump.

INSERT NEW PUMP

- Fit the new pump supplied to the existing bracket.
- Use the two-component adhesive (epoxy resin) supplied to reattach the pump to the tank and seal it carefully.
- **Important:** Allow the adhesive to harden for at least 12 hours - do not apply any load during this time.

FILL WITH ADDITIVE

- After complete curing, the tank can be filled with additive via the filling aid.
- Make sure that no air is trapped and that the tank is completely filled.

RE-LEARN SYSTEM

- After installation, the new status of the tank must be registered in the vehicle control unit.
- This requires calibration or resetting via the corresponding diagnostics menu.
- The system then automatically fills the line to the injector.
- This process takes about 15 minutes. The system is then ready for operation.

IMPORTANT INFORMATION:

- The adhesive must be fully cured before the additive is filled in or the tank is installed.
- All work should be carried out under clean conditions to avoid leaks or malfunctions.
- Protective gloves and suitable skin protection are recommended when handling additive fluids.

